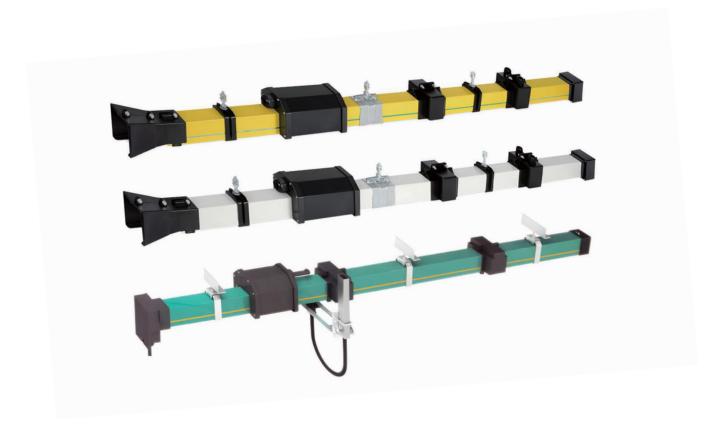


KLIFTING INDUSTRY CO., LTD.

KK Enclosed Conductor Bar System





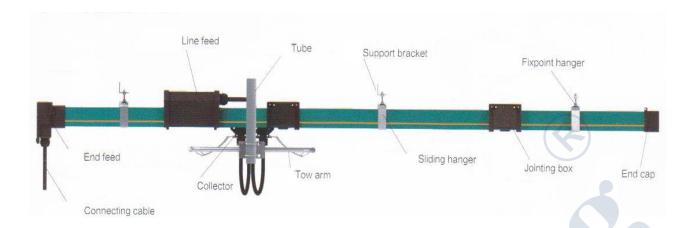
Catalogue



Catalogue

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General

- 1.Power rail enclosed conductor rail is a power rail, protected from contact (IP23), for indoor and outdoor plants. They are conductor lines in a rigid green PVC housing with different copper cross sections for rated currents of 35-240A.
- 2.The current collectors, running in ball bearings, are guided by the housing. The main is transferred by spring-stored carbon brushes.
- 3.Type KK73: not include Sealing strip, with factory-mounted flat copper band and bolted-operated plug connectors.
- 4.Type KK73: Curves for R≥800mm, with factory-mounted flat copper band and screw connectors.
- 5. Approved and listed by: CCC, ISO9001 and CE.

Components

1. Housing:

Color green plastic housing for 3-4 conductors. Standard section 4 m. Other sections are available. The ground conductor is identified by international color code. Phase reversing prevented by design of the collector and housing.

- 2. **Connection**: Through plastic joint caps.
- 3. Feed Sets: Line feeds or end feeds.
- 4. End caps: The open ends of the power rail are closed by end caps for KK73.
- 5. **Hangers:** Standard brackets for power rail attachment to crane girders are available. Power rail with sliding and Fix point hangers. Standard distance between suspension points for indoor and outdoor installations:1200mm.

6. Expansion during temperature fluctuation:

The Expansion sections are required to compensate the different expansions between copper conductors and steel -or concrete structures, in varying temperatures without interrupting electrical power.

7. Anti-condensation sections:

These sections are used for transfer of the Power rail to outdoor areas to avoid condensation. The Power rail is not separated electrically.

8. Power feed sections and switches:



Power rail for working areas and transfer can fit much applications.

9. Sectioning:

Available as air gap version (5mm).where the collector carbon bridges the gap, For example: for mains. Also available as insulating piece version (35mm). In this case the insulating piece is longer than the carbon and each. Power rail section can be separated electrically, For example: for control.

10. Current collectors:

The current collectors are made of re-inforced polyester fiberglass, for high strength and light weight. Spring loaded carbon bushes maintain uniform contact. Connecting cables and hinged or flexible towing arms included. Double collectors or transfer applications and higher amperage.

Technical data

| Electrical properties: | | Mechanical proper | ties: | |
|-------------------------|------------------------------|----------------------|--------------------------|--|
| Max.current | 240A | Flexible strength | 75N/mm ² ±10% | |
| Max.voltage | 690V | Tensile strength | 40N/mm ² ±10% | |
| Dielectric strength | 30-40KV/mm | Temperature range | | |
| Spec.resistance | 5×10 ¹⁵ Ohm×cm | Standard Housing | -20°C up to +70°C | |
| Surface resistivity | 10 ¹³ Ohm×cm | High | -10°C up to +115°C | |
| Leakage resistance | CTI600-2.7 | Low | -40°C up to +80°C | |
| Combustibility | | 100 | | |
| flame retardant | B1-Flameless, Automatically | turn off | | |
| self extinguishing | Class B1-no flaming particle | s,self-extinguishing | | |
| Resistance to chemicals | : (+45°C) | 110 | | |
| Gasoline | Sulphuric acid 50% | | | |
| Mineral | Caustic soda 25%&50% | | | |
| Grease | Hydro-chloric acid ,concent | rated | | |

Type - Technical data - Order numbers

Conductor code

KK73-4-n/m

KK73=power rail enclosed conductor

4=poles

n=conductor cross section (mm2)

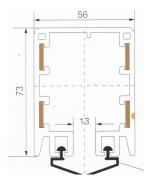
m=continuous ampere capacity

Width for copper: (1)=14.5mm (2)=17.6mm (3)=21.0mm

Length: 4m/pc is standard length, other length is available ,but not be exceeding 6m.

Curves Min.R=0.8m

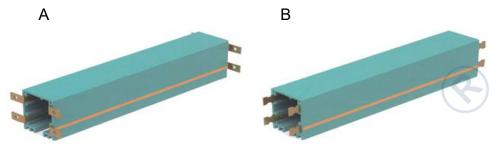
Support spacing 1.2m for straight system.





Products

Conductor Bar



| | | Conductor | Max. | Leakage | Max. | Resistance | Weight | CatNo. |
|----------------|-------|-----------|---------|----------|---------|------------|--------|-----------|
| Туре | Poles | cross | current | distance | Voltage | (Ω/km) | (kg) | |
| | | section | (A) | (mm) | (V) | | | |
| | | (mm²) | | | | | | |
| KK73A-4-8/35 | 4 | 8 | 35 | 35 | 690 | 1.944 | 2.09 | 734080351 |
| KK73A-4-10/50 | 4 | 10 | 50 | 35 | 690 | 1.656 | 2.16 | 734010501 |
| KK73A-4-12/65 | 4 | 12 | 65 | 35 | 690 | 1.321 | 2.23 | 734012651 |
| KK73A-4-15/80 | 4 | 15 | 80 | 35 | 690 | 1.137 | 2.30 | 734015801 |
| KK73A-4-20/100 | 4 | 20 | 100 | 33 | 690 | 1.011 | 2.43 | 734020100 |
| KK73A-4-25/120 | 4 | 25 | 120 | 33 | 690 | 0.713 | 2.56 | 734025120 |
| KK73A-4-35/140 | 4 | 35 | 140 | 33 | 690 | 0.522 | 2.95 | 734035140 |
| KK73A-4-50/170 | 4 | 50 | 170 | 33 | 690 | 0.337 | 3.25 | 734050170 |
| KK73A-4-70/210 | 4 | 70 | 210 | 33 | 690 | 0.265 | 3.85 | 734070210 |
| KK73A-4-80/240 | 4 | 80 | 240 | 30 | 690 | 0.223 | 4.16 | 734080240 |
| KK73B-4-12/65 | 4 | 12 | 65 | 35 | 690 | 1.321 | 2.23 | 733112650 |
| KK73B-4-15/80 | 4 | 15 | 80 | 35 | 690 | 1.137 | 2.30 | 733115800 |
| KK73B-4-20/100 | 4 | 20 | 100 | 33 | 690 | 1.011 | 2.43 | 733120100 |
| KK73B-4-25/120 | 4 | 25 | 120 | 33 | 690 | 0.713 | 2.56 | 733125120 |
| KK73B-4-35/140 | 4 | 35 | 140 / | 33 | 690 | 0.522 | 2.95 | 733125140 |
| KK73B-4-50/170 | 4 | 50 | 170 | 33 | 690 | 0.337 | 3.25 | 733150170 |
| KK73B-4-70/210 | 4 | 70 | 210 | 33 | 690 | 0.265 | 3.85 | 733170210 |
| KK73B-4-80/240 | 4 | 80 | 240 | 30 | 690 | 0.223 | 4.16 | 733180240 |

Current Collector



Collector 25A is used for 35A-50A. **Collector 40A** is used for 65A-120A. Can be used with tow arm KK73BC/53 and KK73BC/55.

Connecting cable

25A, $2.5 \text{mm}^2/\text{core} \times 4$. 40A, $4.0 \text{mm}^2/\text{core} \times 3 + 2.5 \text{mm}^2/\text{core} \times 1$ Standard cable length: 0.8m. Longer cables are available on request.

| Туре | Weight (kg) | Poles | Power rating | CatNo |
|--------------|-------------|-------|--------------|----------|
| KK73-JD-4/25 | 0.65 | 4 | 25A | 73042520 |
| KK73-JD-4/40 | 0.75 | 4 | 40A | 73044020 |





Collector 60A is used for 120A-170A.

Can be used with tow arm KK73BC/53 and KK73BC/55.

Cable: 60A, $4.0 \text{mm}^2/\text{core} \times 6 + 2.5 \text{mm}^2/\text{core} \times 2$

Standard cable length: 0.8m. Longer cables available on request.

| Туре | Weight (kg) | Poles | Power rating | CatNo |
|--------------|-------------|-------|--------------|----------|
| KK73-JD-4/60 | 1.35 | 4 | 60A | 73046020 |



Collector 80A is used for 140A-240A.

Only use with tow arm KK73BC/53

Cable: 80A,(6.0 mm²×2/core)X3 (3.0mm²x2/core)×1 Standard length: 1m. Longer cables available on request.

| Туре | Weight (kg) | Poles | Power rating | CatNo |
|--------------|-------------|-------|--------------|----------|
| KK73-JD-4/80 | 1.30 | 4 | 80A | 73048020 |

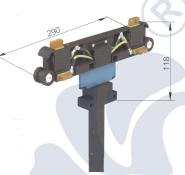


Collector is used for curves(R>800)

Both tow arm KK73BC/53&KK73BC/55 could use.

Cable: 25A,2.5mm²/core×4 40A,4.0mm²/core×3+2.5mm²/core ×1 Standard length: 0.8m. Longer cables available on request.

| Туре | Weight (kg) | Poles | Power rating | CatNo |
|---------------|-------------|-------|--------------|----------|
| KK73-JDR-4/25 | 0.50 | 4 | 25A | 73042521 |
| KK73-JDR-4/40 | 0.60 | 4 | 40A | 73044021 |



Only use with tow arm KK73BC/53

Cable: 60A,(4.0mm²×2/core)×3 80A,(6.0mm²×2/core)×3 Standard length: 1m. Longer cables available on request.

| Туре | Weight (kg) | Poles | Power rating | CatNo |
|--------------|-------------|-------|--------------|----------|
| KK73-JD-3/60 | 0.90 | 3 | 60A | 73036020 |
| KK73-JD-3/80 | 1.05 | 3 | 80A | 73038020 |





Used for KK73-JD-4/25, 4/40, 4/60, 4/80, 3/60, 3/80

| Туре | Weight (kg) | CatNo |
|-----------|-------------|----------|
| KK73-TS-1 | 0.04 | 73036120 |



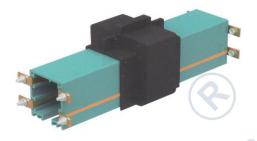
Used for KK73-JDR-4/25, 4/40

| Туре | Weight (kg) | CatNo |
|-----------|-------------|----------|
| KK73-TS-2 | 0.04 | 73036220 |



Joint Cap





Be used with bent joints. Self locking, and installed is very easy.

| Туре | Weight (kg) | Material | CatNo. |
|-----------|-------------|----------|---------|
| KK73-LJ-5 | 0.10 | Plastic | 7380021 |

> Joint Protection Box





Be used with bolted joints. Self locking, and installed is very easy.

| Туре | Weight (kg) | Material | CatNo. |
|-----------|-------------|----------|---------|
| KK73-LJ-6 | 0.16 | Plastic | 7380022 |

Anchor Hanger





Be used for conductor rail system without any joints.

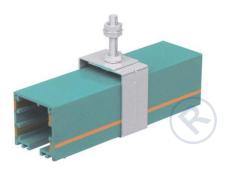
It can also be used as jointing box. The connection part should be sealed with rubberized fabric.

| Туре | Weight (kg) | Material | CatNo. |
|-----------|-------------|----------|---------|
| KK73-LJ-8 | 0.28 | Steel | 7380122 |



Sliding Hanger





Sliding hanger at power rail section, used with bent joints.

| Туре | Weight (kg) | Material | CatNo. |
|------------|-------------|----------|---------|
| KK73-DJ-01 | 0.17 | Steel | 7380031 |

> Fixpoint Hanger



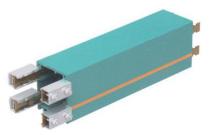


Fixpoint hanger at power rail section.

| Туре | Weight (kg) | Material | CatNo. |
|------------|-------------|----------|---------|
| KK73-DJ-02 | 0.21 | Steel | 7380032 |

With Bolted Joints





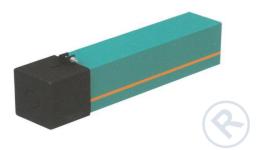
Caution! Tighten the setscrews with max.2Nm to avoid deforming the clip of the bolted joint.

| Туре | Weight (kg) | Material | CatNo. |
|--------------|-------------|---------------|---------|
| KK73-JT-80A | 0.042 | | 7380041 |
| KK73-JT-120A | 0.049 | | 7380042 |
| KK73-JT-140A | 0.053 | steel cover & | 7380043 |
| KK73-JT-170A | 0.058 | copper pate | 7380044 |
| KK73-JT-210A | 0.065 | | 7380045 |
| KK73-JT-240A | 0.085 | | 7380046 |



End Cap

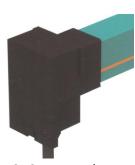


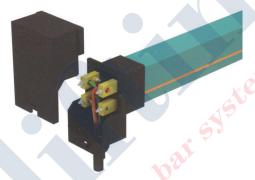


Installed at the ends of whole system.

| Туре | Weight (kg) | Material | CatNo. |
|---------|-------------|----------|---------|
| KK73-DM | 0.065 | Plastic | 7380053 |

> End Feed





Be used for 35A-240A, to replace one of the end cap.

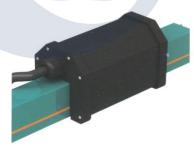
| Туре | Weight (kg) | Material | CatNo. |
|-----------|-------------|----------|---------|
| KK73-DG-1 | 0.25 | Plastic | 7380052 |

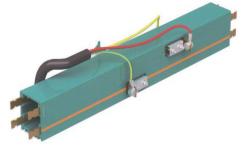
End fee joints

| Туре | Weight (kg) | Material | CatNo. |
|-----------|-------------|----------|---------|
| KK73-EJ-1 | 0.06 | Brass | 7380152 |



Line Feeding (with 0.5m Conductor Rail)





The line feeding is provided with 0.5m conductor rail. Other lengths are available, but should not exceed 4 meters. 56ZG/500-4/50A, means 4 poles and 50 Amp conductor rail.

| Туре | CatNo. |
|-----------------|---------|
| KK73-ZG/500-4/M | 7380054 |



Feeding Joints



| Туре | Weight (kg) | CatNo. |
|---------------|-------------|---------|
| KK73-GJT-80A | 0.051 | 7380061 |
| KK73-GJT-120A | 0.058 | 7380062 |
| KK73-GJT-140A | 0.065 | 7380063 |
| KK73-GJT-170A | 0.076 | 7380064 |
| KK73-GJT-210A | 0.086 | 7380065 |
| KK73-GJT-240A | 0.095 | 7380066 |

> LED



Suitable for all conductor rails

| Туре | Weight (kg) | CatNo. |
|----------|-------------|---------|
| KK73-LED | 0.28 | 7380071 |

> Fork



Used with tube or square hollow profile.

| Туре | Weight (kg) | Material | CatNo. |
|------------|-------------|----------|---------|
| KK73-BC/53 | 0.53 | Steel | 7380072 |

Tow Arm





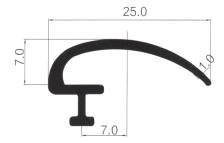


Used with square tube or angle steel or channel beam.

| Туре | Weight (kg) | Material | CatNo. |
|------------|-------------|----------|---------|
| KK73-BC/55 | 0.55 | Steel | 7380073 |



Sealing Strip



Used for dusty or fireproof ambient, usually 50meters in one package.

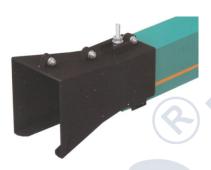
| Туре | Weight (kg) | Material | CatNo. | | |
|----------|-------------|----------|---------|--|--|
| KK73-FCT | 0.07 | Plastic | 7380074 | | |

Flexible Tow Arm



| Туре | Weight (kg) | ight (kg) Material | |
|----------|-------------|-----------------------------------|---------|
| KK73-FTW | 1.35 | Steel, Copper, Stainless steel | 7380076 |

> Transfer Guides

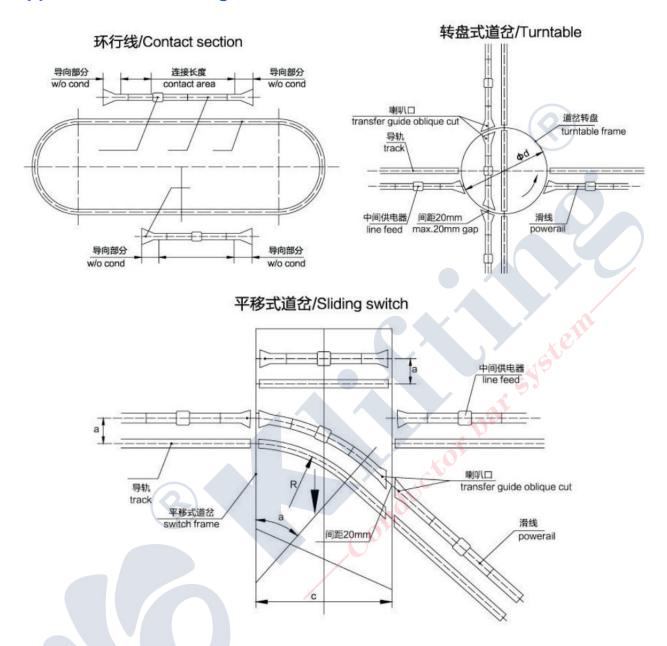


The Power rail is electrically separated into 2 parts by the telescope section. Provide each of these sections with a separate feeding. In order not to interrupt the electrical contact when passing the telescope section, two current collectors of an adequate capacity must be provided with a center distance of at least 500mm, If in case of higher power consumption double collectors must be consider two sets accordingly.

| Туре | Weight (kg) | Material | CatNo. | | |
|---------|-------------|----------|---------|--|--|
| KK73-TG | 0.22 | Plastic | 7380075 | | |



Application of transfer guides



Expansion Section

Expansion sections are used to supplement the expansion difference between the insulating shell and the copper conductor rail due to temperature changes, without interrupting the power delivery. Expansion joints are used when the length of the conductor rail exceeds 20 m between power feeds, bends, guide end caps and other fixed joints.

| Туре | CatNo. | | |
|----------|---------|--|--|
| KK73-PZJ | 7380175 | | |



Compensation Section with Transfer Guides



| Туре | CatNo. | | |
|---------|---------|--|--|
| KK73-TS | 7380275 | | |

The transfer guides can absorb the expansion and contraction of the conductor rail length caused by temperature changes more effectively, therefore, they can be used as a compensation section. The compensation section includes two transfer guides and two 50cm conductor rails.

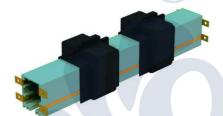
Conditions for using transfer guides

- a. The conductor rail system length exceeds 150m.
- b. There is large temperature difference or conductor rail will cross indoor and outdoor areas.
- c. When the hot compensation section cannot meet the requirements.
- d. When the distance between two arcs exceeds 30m.

Precautions for using transfer guides

- a. The running of the current collector requires a spring synchronizer to drive.
- b. Two separate collectors are required, and the distance between the two collectors should be at least 500mm
- c. The transfer guides should be installed between two fixpoint hangers or anchor Hangers. Other parts can use sliding hangers.

Conductor Dead Section



| Туре | CatNo. | | |
|----------|---------|--|--|
| KK73-JXD | 7380375 | | |

The conductor dead section is 3-5 mm isolating piece, used with bend joints.

If you need this part, please tell us which conductor should be disconnected. Then it will be directly assembled by us in the factory.

transfer guides can absorb the expansion and contraction of the conductor rail length caused

Anti-Condensation Section

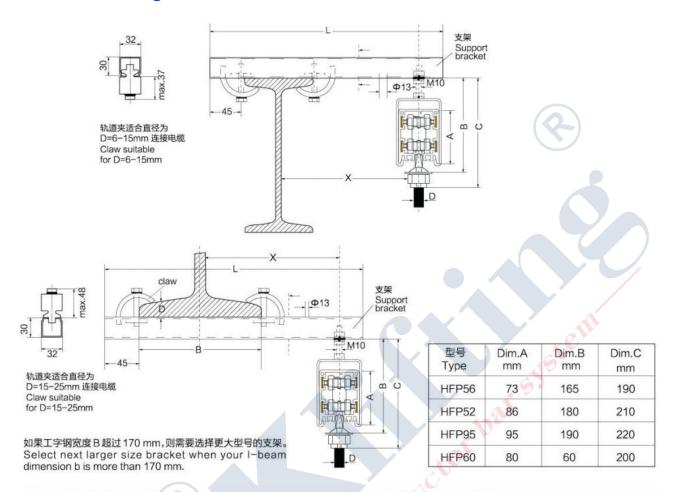
The anti-condensation section will be used where conductor rails are passing from indoor to outdoor, to prevent condensation of the outside mounted conductor rail. The warm air from indoors can escape through the anti condensation section.

The anti-condensation section will not interrupt the power supply on the conductor rail.

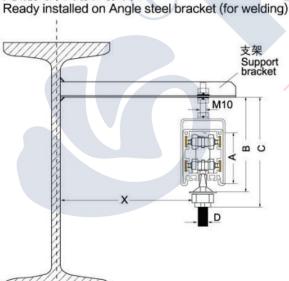
There is special bolted joints at both ends on this section.



Installation Diagram

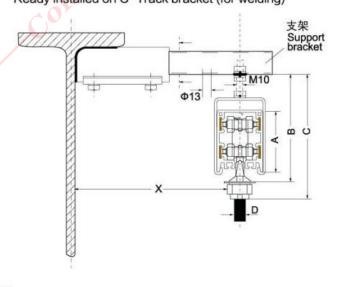






C型钢支架焊接式安装

Ready installed on C-Track bracket (for welding)





Calculation

Please offer these information if you need our products.

| Company Name: | | Contact | |
|---------------------|---------------------------|--------------------------|---------|
| Project: | | Address: | |
| E-mail: | | Project: | |
| Telephone: | | Fax: | |
| Date: | | | |
| 1. Type of crane/ma | achine to be electrified: | : | |
| 2. Voltage: | Volts ~/=: | Phases: c/s: | |
| 3. Length of conduc | tor system: | | |
| 4. Number of condu | uctors required: | | |
| power lin | es:control line | s:neutral (ground): | |
| 5. Indoor: | Outdoor: | | |
| | | hemical influence etc.): | |
| 7. Temperature con | ditions: | °C min., | °C max. |
| 8. Type of conducto | rs preferably wanted:_ | | 19 |
| 9. Number and posi | tion of feeder points:_ | | 63 |
| | on envisaged: | | |
| | | d whenever obtainable) | |
| 11. Number of cran | es / machines fed from | the one system: | |
| 12. Ampere load of | each crane / machine: | | |
| 13. Other pertinent | data: | ndi ^c | |
| | | 20 ³ | |

For curved tracks, breaks in system etc. please submit prints and sketches.



| | Crane 1 | | | | | | |
|---|---------|---------------|-------------------|-----|------------------|-------------------|-----------------|
| Motor (please mark run simultaneously and at the same time start the motor) | P/(KW) | Rated current | | | Starting current | | |
| | | Α | COSφ ^N | %ED | А | СОЅф ^А | Start Method |
| Main Hoisting | | | | | | | \ |
| Aux. Hoisting | | | | | | | |
| Main Traverse | | | | | | | |
| Aux. Traverse | | | | | | | |
| Main Travel | | | | | | | |
| Aux. Travel | | | | | | | |
| Slewing | | | | | | | |
| Luffing and any other Service | | | | | | | |
| The type of motor: K:Squirrel-cage motors; S:Slip-ring motors; F:Inverter motor | | | | | | | |

| | Crane 2 | | | | | | |
|---|---------|---------------|-------------------|-----|--------------------------------|-------------------------------|-----------------|
| Motor (please mark run simultaneously and at the same time start the motor) | | Rated current | | | Starti <mark>ng</mark> current | | |
| | P/(KW) | Α | COSφ ^N | %ED | А | COS _Φ ^A | Start Method |
| Main Hoisting | | | | // | KOY. | | |
| Aux. Hoisting | | | | | | | |
| Main Traverse | | | | |) | | |
| Aux. Traverse | | | 4 | | | | |
| Main Travel | | | | | | | |
| Aux. Travel | | | | | | | |
| Slewing | | | | | | | |
| Luffing and any other Service | | | | | | | |
| The type of motor: K:Squirrel-cage motors; S:Slip-ring motors; F:Inverter motor | | | | | | | |



Contact

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Phone: 0086-312-3152365

Email: <u>Sales@klifting.com</u>

Website: www.klifting.com

For further information of KK Enclosed Conductor Bar system, please contact us in the above ways.

We commit ourselves to constant improvement of our design and processing of the products.

We keep the right of perfecting the instruction book and the product design to achieve the goal.

It's important to select the suit Safe Conductor Bar for each application. Otherwise it will cause serious consequences, such as property damage or personal injury.